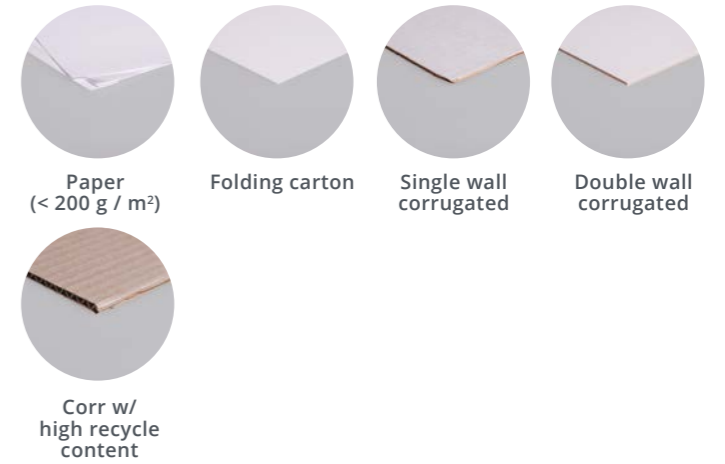


KONGSBERG XE MATERIAL AND TOOLING GUIDE



KONGSBERG XE MATERIAL AND TOOLING GUIDE		GENERAL PURPOSE TOOLS										
		RECIPROCATING KNIFE TOOLS		STATIC KNIFE TOOLS				ROTATING KNIFE	CREASE WHEELS		KISSCUTTING KNIFE TOOLS	
Recommended cutting		VibraCut knife tool (97AR909)	Hi-Frequency VibraCut knife tool (97AR5147)	Psaligraphy knife tool (97AR5719)	CorruSpeed knife tool (97AR5713)	Hi-Force knife tool (97AR5907) - Note: Without adapter.	Static knife tool (97AR976) - Note: Without adaptor.	RotaCut tool (97AR5050)	XE Crease tool 26 mm (97AR928)	XE Crease tool 15 mm (97AR910)	VariCut tool (97AR908)	PressCut knife (97AR904)
Alternative cutting												
Recommended folding												
Alternative folding												
Special treatment												
Materials												
Paper based materials	Paper (< 200 g/m ²)											
	Folding carton											
	Single wall corrugated											
	Corrugated with high recycle content											
	Display carton/solid board											
Flexible (roll-based) materials	Adhesive (decal) vinyl kisscut											
	Adhesive (decal) vinyl throughcut											
	Reflex foil, diamond grade kisscut											
	Reflex foil, diamond grade throughcut											
	Mesh banner											
	Textile banner											
	Vinyl banner											
	Inkjet printing foil / glossy paper											
Sandblasting foil												
Synthetic sheeted materials	Corrugated plastic < 6 mm											
	Polypropylene (plastic)											
	Clear vinyl PVC < 1mm											
	Foamed PVC (Forex, Sintra) < = 3 mm											
	Polycarbonate < 1 mm											
	Lenticular display panels											
	Magnetic foil											
	Foamboard w/ paper surface < 6 mm											
Special purpose materials	Varnish blankets											

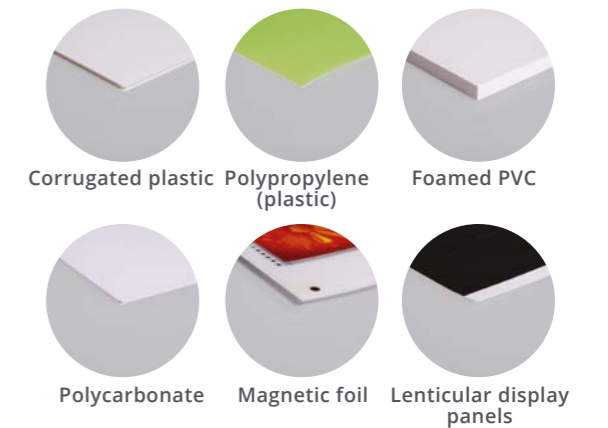
Light duty paper based materials



Flexible (roll-based) materials



Synthetic sheet materials



Special purpose materials

